

OAS
38
7-89
MAY 02 2017

Work Order ID 159697

Monday, April 17, 2017 4:21:25 PM

159697

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Item ID: D2646BL Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Aft Cap
Start Date: 4/24/2017 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 4/27/2017 Req'd Qty: 10.00 ***10*** Customer:
Reference: SCHEDULED/C

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
210	QC21- Final Inspection - Work Order Release	0.00							
210									
QC	Memo	1.00							
Quality Control									

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Picklist Print

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Work Order ID: 159697

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Parent Item: D2646BL

***D2646BL ***

Parent Item Name: Aft Cap

Start Date: 4/24/2017

Required Date: 4/27/2017

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP: G05.08.22Hole size revised in Step 5KJ/JLM

IPP Rev:H Changed Inserts 07-02-19 JLM

IPP rev I changed inserts 07.06.11 EC

IPP REV:J

15.10.09 ADDED BL DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2646		Manufactured	No				Each	42.0000		10			OAS
D2646									**				41
Aft Cap													9-89

APR 18 2017

Location

Loc Qty

Loc Code

FG

4

85848

2

90495

2

FP001

38

127924

1

136885

3

149748

1

154440

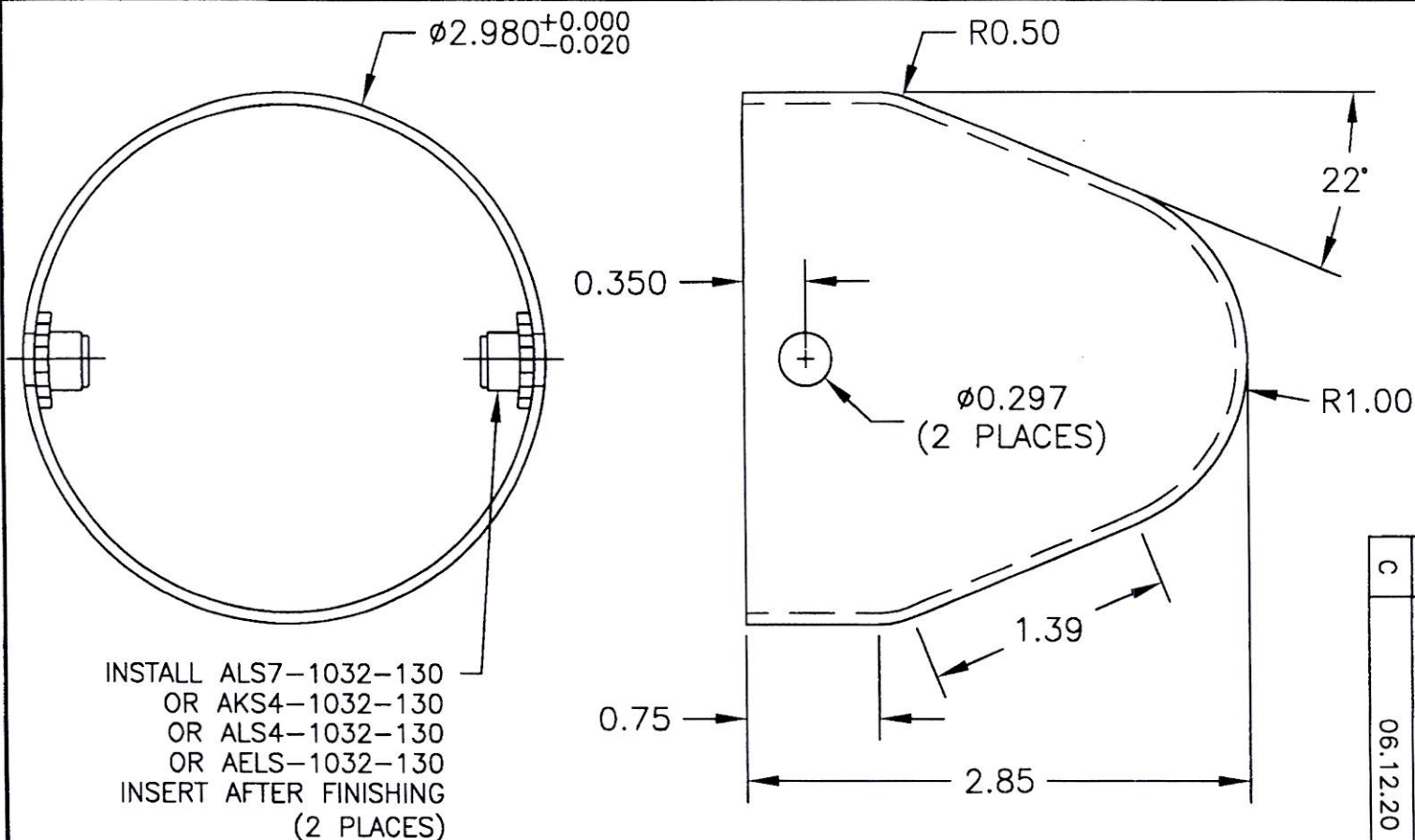
33

10

* ALS4-1032-130 / M136 576 (x10) SP 17/05/04

DART

DESIGN	DS	DRAWN BY	PH	DART AEROSPACE USA, INC.
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	PORT HADLOCK, WA
DATE	06.12.20	TITLE	AFT CAP	REV. C
		DRAWING NO.	D2646	SHEET 1 OF 1
A	97.03.25	NEW ISSUE		SCALE
B	05.04.01	CHANGE TO CLOSED INSERTS		
C	06.12.20	CHANGE TO OPEN ENDED INSERTS		



D2646 AFT CAP

- 1) MATERIAL: ALUMINUM 1100-0 0.063 THICK (QQ-A-250/1)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 159697

APR 17 2017

RELEASED
07.03.20